

# Preventative Maintenance (PM) Chart

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1	Roll Over Spin Brake
	<p>Remove hub. Clean fiber washer. Wipe with non-greasy solvent. Reassemble <u>DO NOT</u> oil. Neglect may result in hub damage. See Technical Reference Drawings 59-006 [22/215] or 59-026 [23/315]</p>
	PART NO.      SUG QTY
	Fiber Washer #29-085      2
	Bronze Bushing #02-181      2
	Spring #06-025      2
	Oval Washer #29-086      2

2	Main Tape Tension & Backlash Roller
	<p>Remove white one way roller, wash bearing with solvent and blow out with air. Use light machine oil and reassemble. See Technical Reference Drawings 59-007 [22/215] or 59-027 [23/315]</p>
	PART NO.      SUG QTY

3	Curve Tape Support Finger
	<p>Remove any tape pieces &amp; residue. Use WD40 oil.</p> <p>Visual check and compare to inset drawing. Check spring finger by flicking. It should snap back with a click/snap</p> <p>Visual check as above. Adjust or repair only if wear is evident. If curved plastic pre-form has the tips worn off, replace</p>
	PART NO.      SUG QTY
	Finger Spring #06-028, Ref. 59-002[22]/59-023 [23]/ 59-58[215]/ 59-410[315]      2
	Curved Plastic Pre-form Guide #29-087 for 22/215, #28-088 for 23/315, [Ref. 59-008/59-029]      2

4	Contact and Wipe Down Rollers
	<p>Clean tape residue and pieces. Use solvent. <u>DO NOT</u> cut. Dust with talcum (baby powder), this improves static cling to rollers.</p> <p>Rollers must not 'free spin'. To replace brakes <i>Type 1</i> Replace spring and pin, or <i>Type 2</i> Replace plastic wave washer [washer can also be used with <i>Type 1</i> rollers]</p> <p><b>DO NOT OIL BRAKES</b></p>
	PART NO.      SUG QTY
	<i>Type 1 [previous]</i> Drag Spring #06-029 & Drag Pin #29-092
	<i>Type 2 [current / replacement]</i> Wave Washer Brake #29-354      2
	If rollers need replacing, see Tech. Ref. for assembly No.

5	Cutoff Knife
	<p>DANGER Very Sharp. Oil felt pad and knife, (light machine oil). Scrape with plastic only - NO METAL. If heavily fouled use WD40 oil or solvent to clean.</p> <p>Daily task as above.</p> <p><b>CAUTION Very Sharp Blade....</b> Locate back of knife against location step and retighten.</p> <p><b>Safety tip!!.....</b>Use holes in guard to loosen and tighten retainer screws</p>
	PART NO.      SUG QTY
	Cut-off Knife Blades #06-015 for 22/215 #06-020 for 23      2
	[See Technical Reference Drawings 59-003 59-022, 59-160 or 59-412]

6	Springs
	<p>Check all 3 springs for lively action. No binding or weakness. Replace as needed.</p> <p>As above</p>
	PART NO.      SUG QTY
	Main Spring #06-024      2
	Cut-off Spring #06-027 [See 129-010]      2
	Guard Spring #06-026 [See Reference drawings 59-038 or 59-473]      2

For Complete Parts Reference see DEKKA Technical Reference Exploded Parts Drawings  
FOR ADDITIONAL PARTS AND INFORMATION CALL DEKKA INDUSTRIES 604-278-7881

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